

PARTS LIST FOR ***HSP-2500***

For parts Call 888-279-9274

ENGINE OIL GRADE:	SAE10W-30
ENGINE OIL CAPACITY:	20 oz.
PUMP OIL GRADE:	SAE30W Non-Detergent
PUMP OIL CAPACITY:	14 oz.
FUEL NOZZLE:	1.10 60°B DELAVAN
BTU INPUT:	185,500 / HOUR
PRESSURE NOZZLE SIZE:	3.0

This Parts Listing has been compiled for your benefit. You can be assured your hot water pressure washer was constructed and designed with quality and performance in mind. Each component has been rigorously tested to insure the highest level of quality.

The contents of this Parts Listing are based on the latest product information available at the time of publication. Manufacturer reserves the right to make changes in price, color, materials, equipment, specifications or models at any time without notice.

WARNING

THIS IS A PROFESSIONAL HIGH PRESSURE, HOT WATER PRESSURE WASHER. CAUTION SHOULD BE OBSERVED WHEN USING OR REPAIRING THIS UNIT! READ AND FOLLOW THE SAFETY WARNINGS LISTED BELOW BEFORE ATTEMPTING ANY REPAIRS ON THIS PRESSURE WASHER!

SAFETY WARNINGS

1. NEVER alter or modify the equipment. Be sure any accessory items and system components being used will withstand the pressure developed. Use only genuine manufacturer parts for repair of your pressure washer. Failure to do so can cause hazardous operating conditions and will VOID warranty.
2. NEVER make adjustments on machinery while the unit is connected to the engine without first removing the ignition cable from the spark plug. Turning over the machinery by hand during adjustment or cleaning might start the engine and machinery with it, causing serious injury to the operator.
3. Know how to stop and bleed pressures quickly. Be thoroughly familiar with controls.
4. Before servicing the unit, turn unit off, relieve the water pressure and allow the unit to cool down. Do not make repairs while the unit is running. Service in a clean, dry, flat area. Block the wheels to prevent the unit from moving. Be especially careful to properly dispose of any flammable materials.
5. After testing the machine, DO NOT leave the pressurized unit unattended. Shut off the unit and release trapped pressure before leaving.

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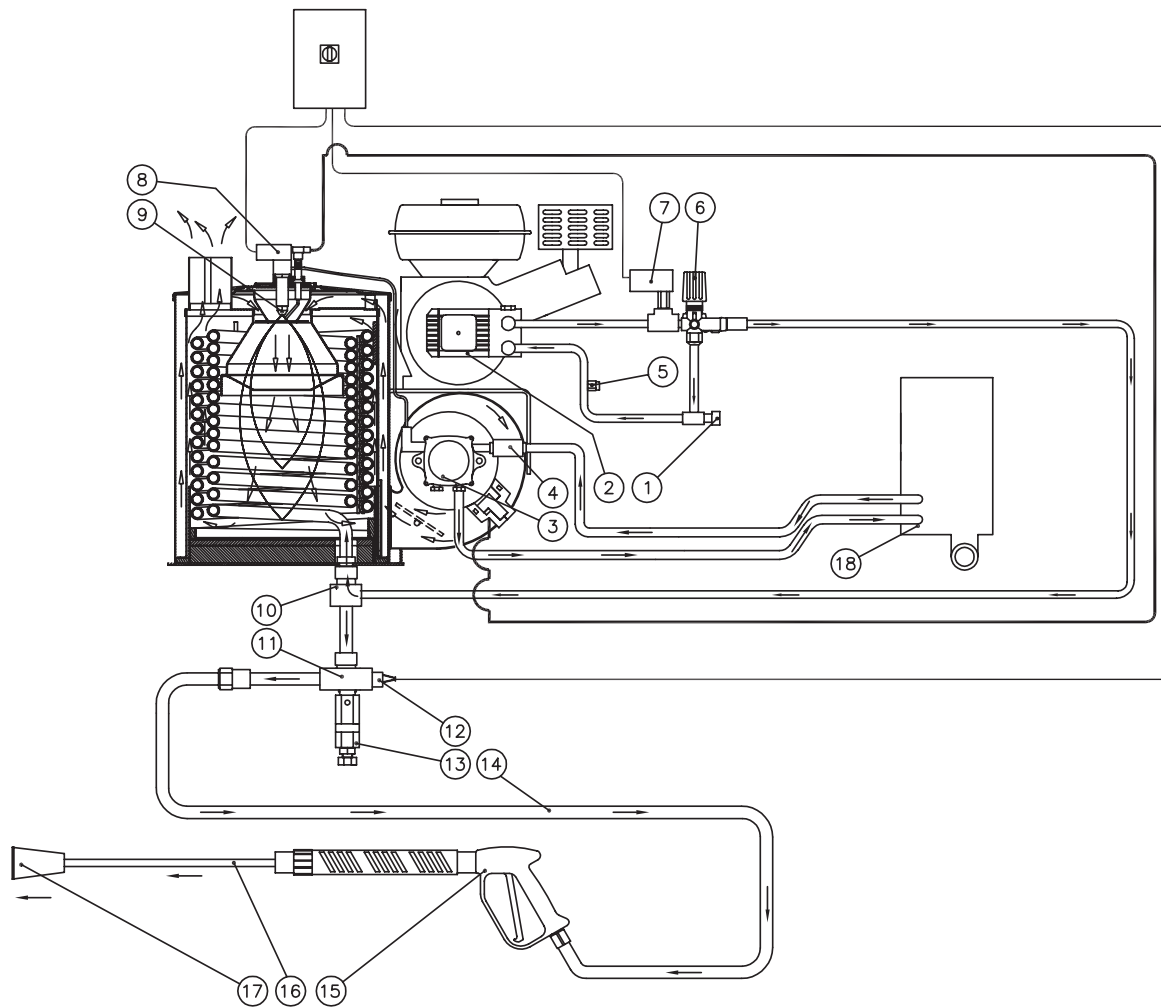
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SPECIFICATIONS

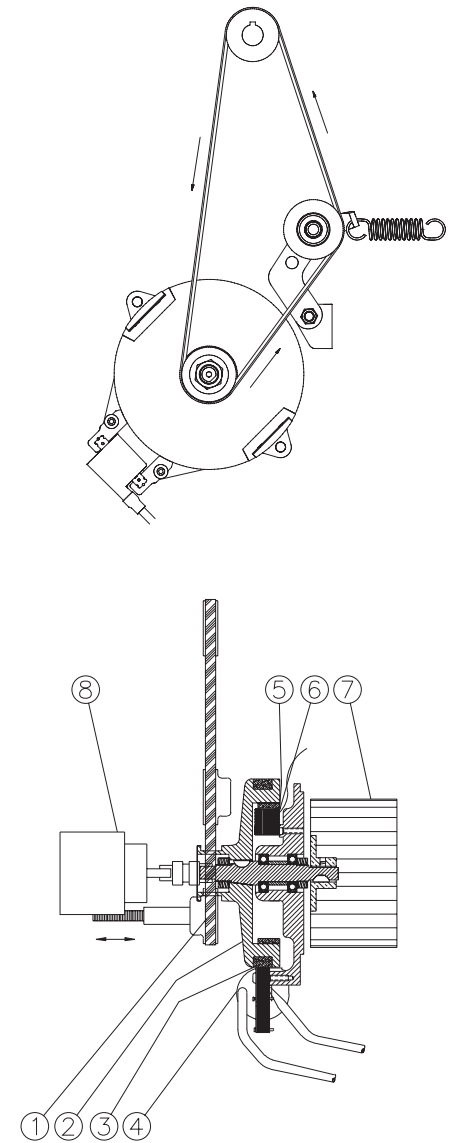
MODEL NUMBER	HSP-2500
Operating Pressure (PSI/Bar):	2500/172
Water Volume (GPM/lpm):	2.4/9.1
Outlet Water Temperature (F/C):	130°F/ 54°C (+/- 20°F) rise above inlet ambient (210°F/ 99°C maximum)
Pressure Nozzle	3.0
Engine:	Honda
Model	GX200
Engine Type	Four Stroke, Overhead Cam, Single Cylinder
Oil Type	SAE10W-30
Oil Capacity (oz./liter)	20 / 0.6
Low Oil Protection	Oil Alert
Fuel Type	Unleaded Gasoline 86 Octane Minimum
Fuel Capacity (Qt./liter)	.95/3.6
Starting	Recoil Rope
Maximum No Load RPM	3600 (+/- 100)
High Pressure Pump:	Direct Driven, Oil Bath, Triplex Piston
Oil Type	SAE30W Non-Detergent
Oil Capacity (oz./liters)	14.0 / 0.41
Plungers	Ceramic
Manifold	Forged Brass
Valves	Stainless Steel
Unloader	Preset
Thermal Relieve Valve	Protects Pump Valves and Seals from overheating.
Burner Fuel System:	
Fuel Type	No.1 or No.2 Fuel Oil, Diesel or Kerosene
Fuel Capacity (gallons/liters)	4.46 / 16.9
Fuel Filter	Inline Filter
Fuel Pump	Two Line, Single Stage
Fuel Pressure (PSI/ BAR)	145/10
Fuel Nozzle	1.10 60° B Delavan
Fuel Consumption (GPH/ LPH)	1.3 / 5.0 Continuous Burning
Electro Magnetic Firing (EMF) System:	Belt Driven (Patent #5,954,494)
Ignition	Transistorized Magneto
Control Voltage	12 Volt DC
Blower	Forced Air
Heat Exchanger:	Vertical, Top fired, Dual Spiral Coil
BTU Input	185,500
Efficiency	80-83% with #2 Fuel Oil/ Diesel
Smoke Density	0-3 per ASTM D2156
Controls:	
On/ Off Switch	Industrial grade rocker switch
Pressure Switch	Shuts off burner fuel supply upon trigger release
High Limit Switch	Shuts off burner fuel supply when outlet water temp. exceeds 210°F/ 99°C
Fuel Solenoid:	12 Volt
Safety Relief:	Relieves excess system pressure
Unit Net Weight (Lbs/kg):	257/117
Unit Shipping Weight (Lbs/kg):	377/171
Unit Net Dimension (In/cm):	47.5L x 28W x 36.25H/121L x 71W x 92H
Unit Shipping Dimension (In/cm):	46.5L x 31.5W x 48.5H/118L x 80W x 123H

FLOW CHART



HSP EMF SYSTEM 031113

EMF SYSTEM



GENERAL THEORY OF OPERATION

WATER FLOW: Connect a pressurized water source to the INLET GARDEN HOSE CONNECTION (1) and turn on the water supply.

The water then travels into the TRIPLEX HIGH PRESSURE PUMP (2) which has an UNLOADER (6) that bypasses the water when the trigger gun is closed. To protect the pump from heated water during this bypass stage, a HEAT DUMP VALVE (5) will open at 140°F/60°C allowing the heated water to escape. The Heat Dump Valve automatically resets when the water cools. The PRESSURE SWITCH (7) controls the fuel supply to the burner.

From there, the water will flow into the HEAT EXCHANGER INLET (10) where it is heated when the burner is on. As the water exits the HEAT EXCHANGER OUTLET (11), it enters a safety system which protects the operator from danger. The safety system contains a HIGH TEMPERATURE LIMIT SWITCH (12) which senses the water temperature and shuts off the fuel supply to the burner if it gets too hot. If the unloader fails to bypass the water or the burner remains on when the trigger gun is closed, the SAFETY RELIEF (13) will relieve and allow water to exit safely.

The heated water then flows through the HIGH PRESSURE HOSE (14) and to the TRIGGER GUN ASSEMBLY (15) which allows the operator to control the water spray. When the trigger gun is open, the water flows through the LANCE (16) and exits the NOZZLE (17).

FUEL FLOW: The Fuel Pump draws fuel from the FUEL TANK (18) through a replaceable FUEL FILTER (4) and into the FUEL PUMP (3). Fuel exits the fuel pump, into a FUEL SOLENOID VALVE (8) which controls fuel flow to the FUEL NOZZLE (9) where it ignites and burns in the heat exchanger.

EMF SYSTEM: The patented Electro Magnetic Firing (EMF) System is an integrated system which gives all the requirements for combustion.

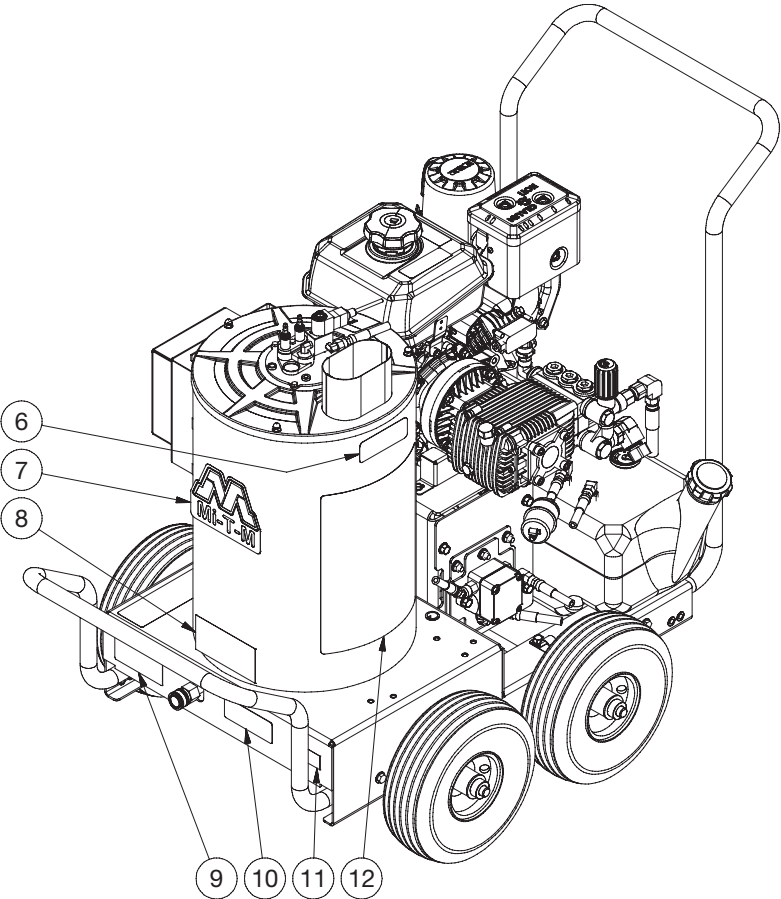
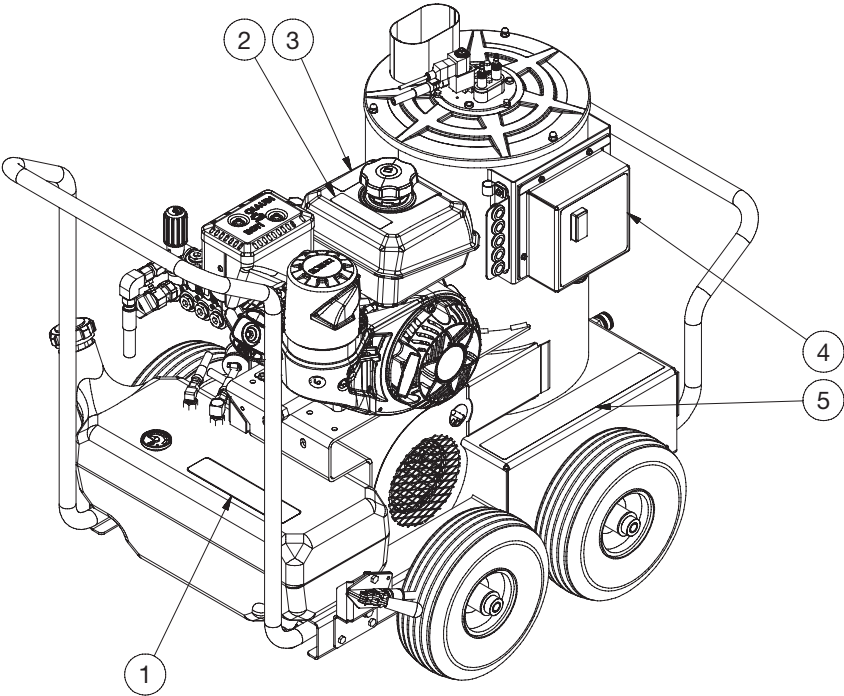
The BELT (1) from the power source turns the HUB (2) which has two EXTERIOR MAGNETS (3) attached. As these magnets spin past the IGNITION MODULE (4), a magnetic flux is created from which the ignition module produces a high voltage. This voltage arcs across the electrodes giving the spark that is needed for ignition.

This hub has an INTERNALLY MOUNTED MAGNET (5) which spins past a STATOR (6) that produces the voltage that controls the fuel supply to the heat exchanger. In addition to this, the hub also spins the BLOWER FAN (7) that forces the air into and through the heat exchanger.

The FUEL PUMP (8) is also connected to the hub by means of a flexible coupler.

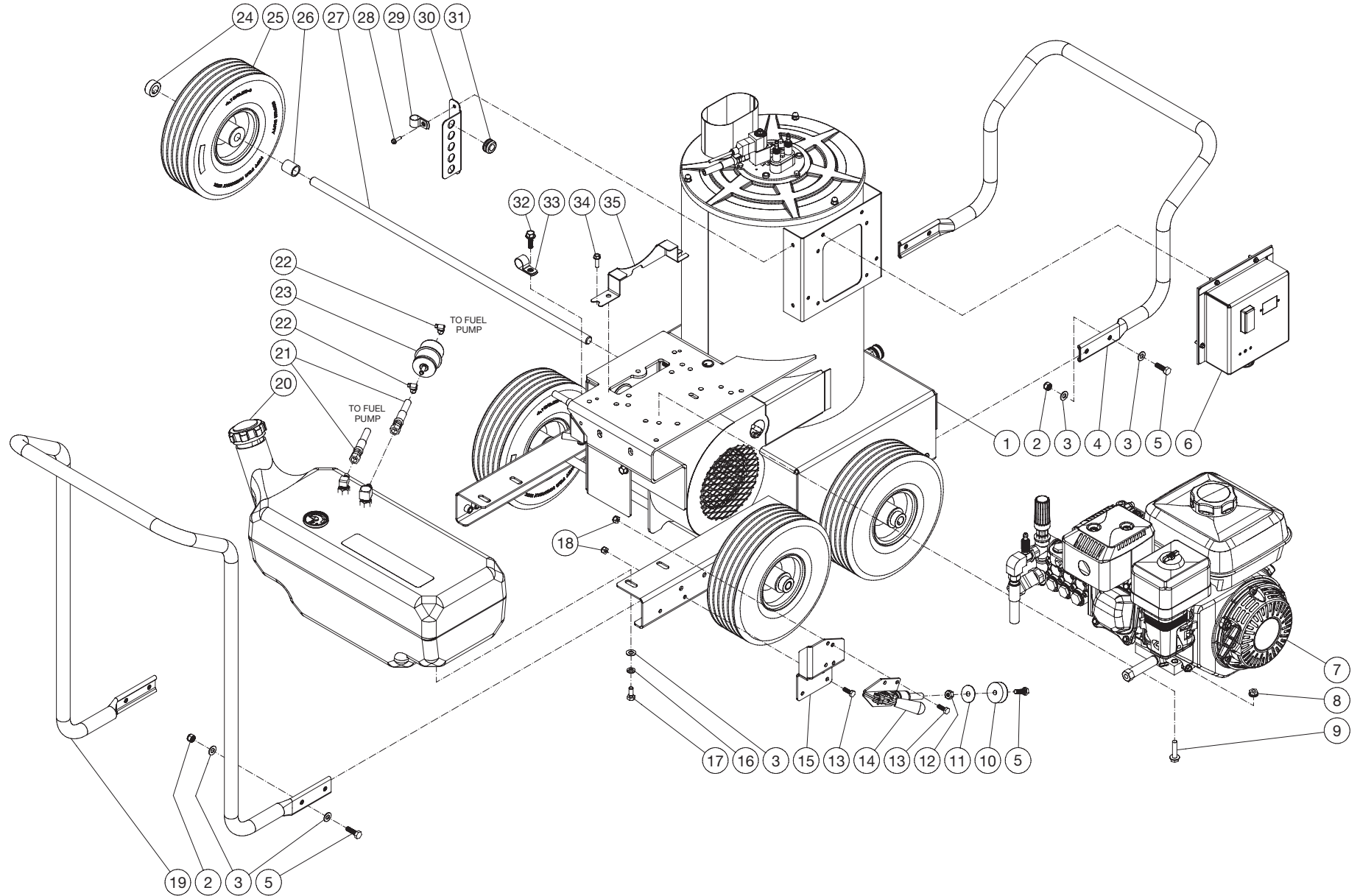
DECAL PLACEMENT

HSP-2500-0HDAH - DECAL PLACEMENT 011018 JVA



HSP-2500-0HDAH DECAL PLACEMENT 011018 JVA			
DECAL PLACEMENT			
ITEM	DESCRIPTION	PART #	QTY
1	DECAL - CAUTION: RISK OF FIRE (SEE 71-0059)	N/A	1
2	DECAL - RISK OF BURNS (SEE 71-0059)	N/A	1
3	DECAL - RISK OF FIRE (SEE 71-0059)	N/A	1
4	DECAL - HSP BURNER ON/OFF (SEE 71-0059)	N/A	1
5	DECAL - CAUTION: RISK OF INJURY (SEE 71-0059)	N/A	1
6	DECAL - HOT SURFACES (SEE 71-0059)	N/A	1
7	DECAL - Mi-T-M	34-2169	1
8	DECAL - HOME DEPOT SUPPLY	34-2062	1
9	DECAL- SILVER STICKER	N/A	1
10	DECAL - WARNING: RISK OF EXPLOSION (SEE 71-0059)	N/A	1
11	DECAL - MADE IN USA	34-3553	1
12	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0059)	N/A	1
-	DECAL SET	71-0059	1

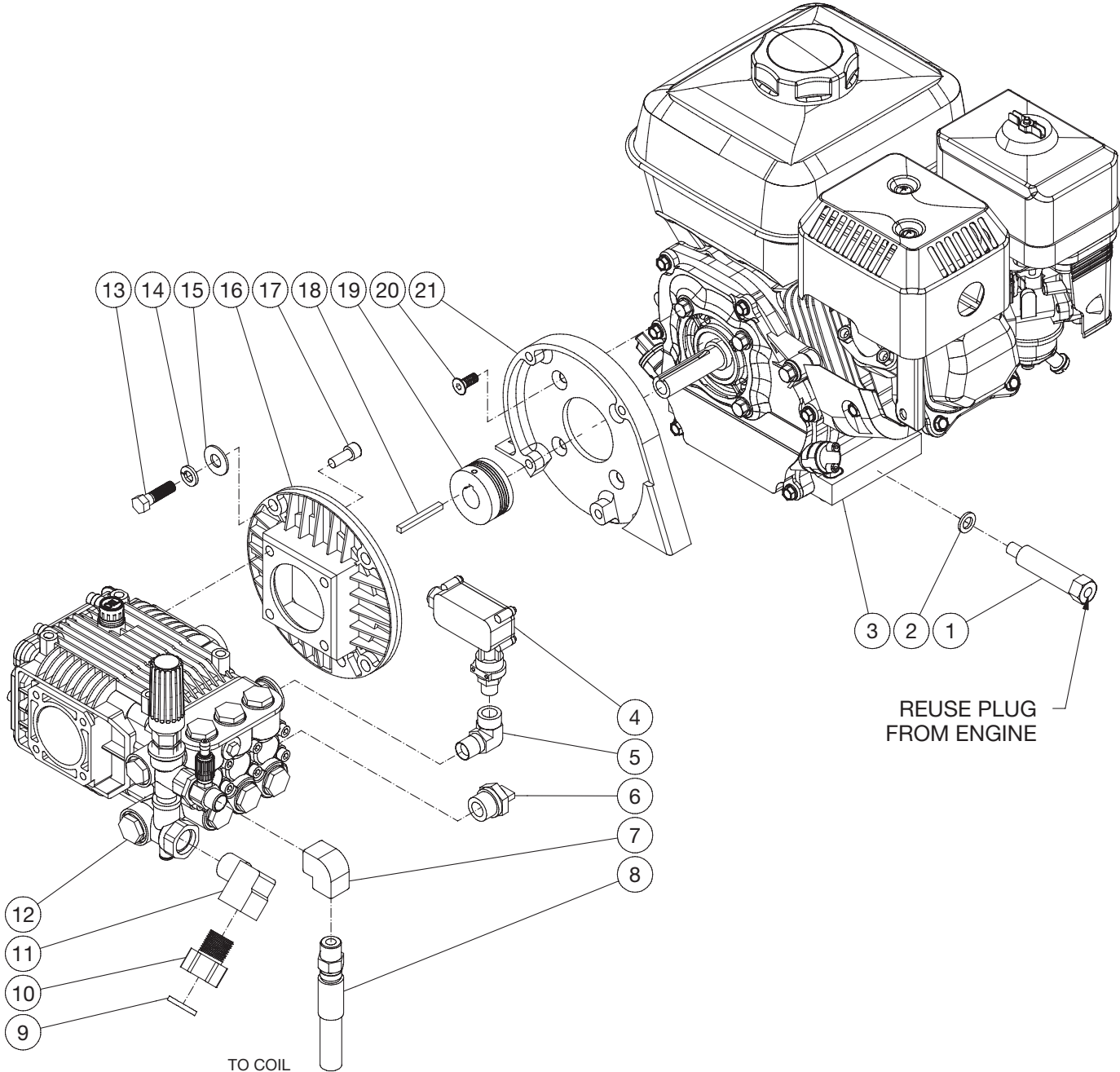
FRAME ASSEMBLY



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HSP-2500 - UNIT ASSEMBLY 040623			
FRAME ASSEMBLY			
ITEM	TITLE	PART #	QTY
1	HEAT EXCHANGER/ EMF SYSTEM ASSEMBLY	N/A	1
2	LOCKNUT	30-0157	8
3	WASHER	28-0003	20
4	HANDLE	7-0157A18	1
5	BOLT	27-0067	9
6	ELECTRIC BOX ASSEMBLY	N/A	1
7	ISOLATION PLATE/PUMP PLUMBING ASSEMBLY	N/A	1
8	NUT	30-3023	4
9	BOLT	27-9525	4
10	ISOLATOR	14-0174	1
11	WASHER	28-0057	1
12	NUT	30-0004	1
13	BOLT	27-0015	4
14	PUSH/PULL TOGGLE CLAMP	33-0400	1
15	BRAKE BRACKET	20-1314A18	1
16	LOCKWASHER	29-0007	4
17	BOLT	27-0066	4
18	LOCKNUT	30-0155	4
19	HANDLE	7-0110A18	1
20	FUEL TANK ASSEMBLY	N/A	1
21	FUEL HOSE	15-0147	2
22	CLAMP WORM	42-0004	2
23	FILTER	19-0110	1
24	COLLAR	33-0351	4
25	WHEEL	14-0161	4
26	SPACER	62-0188	4
27	AXLE	20-0060	2
28	BOLT	27-9526	2
29	HOSE CLIP	33-0517	1
30	NOZZLE HOLDER	20-1339A18	1
31	GROMMET	33-0001	5
32	BOLT	27-1201	1
33	HOSE CLIP	42-0052	1
34	BOLT	27-9527	2
35	BELTGUARD	20-1352A18	1

ENGINE / PUMP PLUMBING

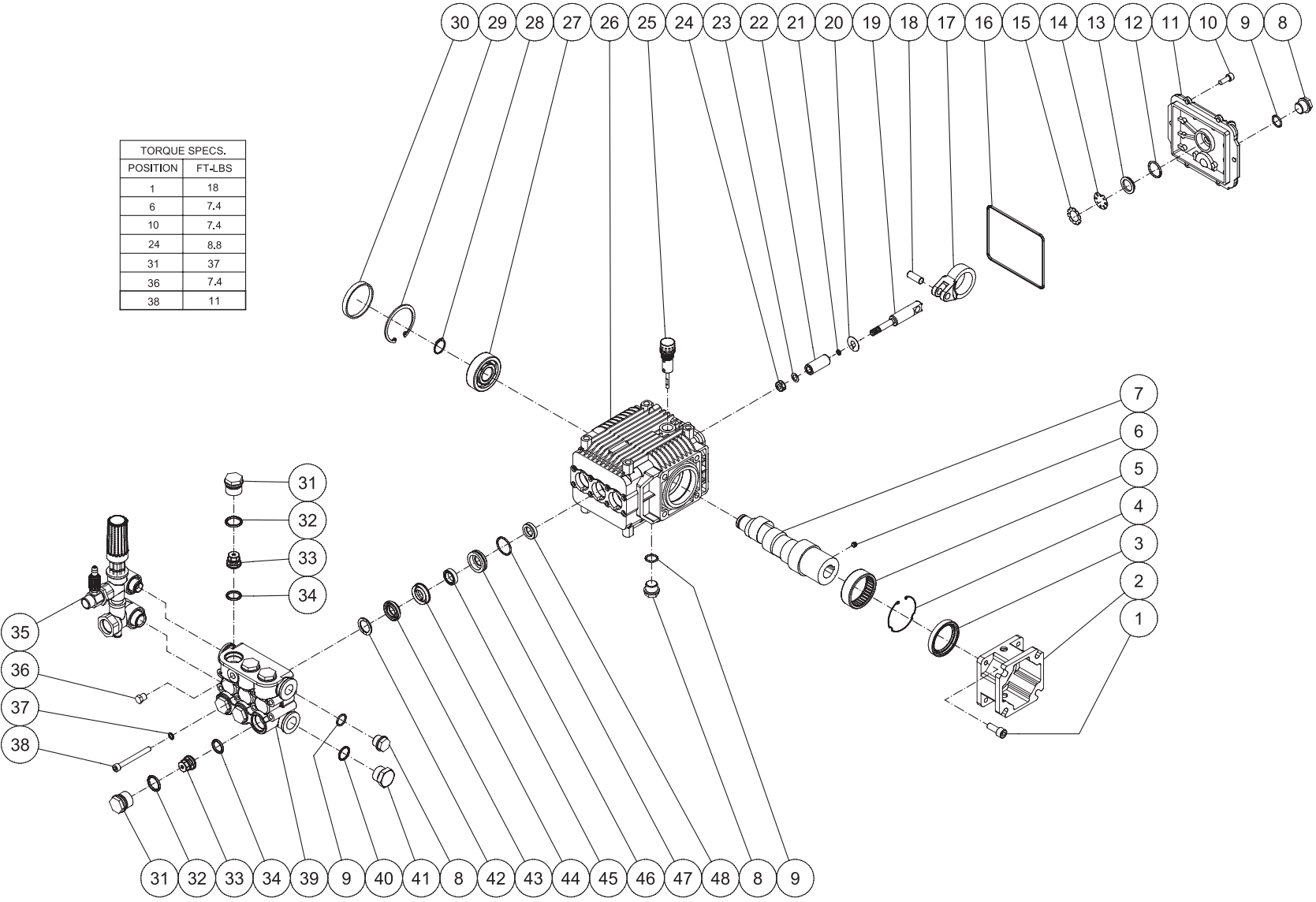


HSP-2500 - ENGINE_ PUMP PLUMBING 021418 JVA

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HSP-2500-ENGINE_ PUMP PLUMBING 21418 JVA			
PUMP PLUMBING			
ITEM	DESCRIPTION	PART #	QTY
1	OIL DRAIN	24-0343	1
2	WASHER	28-0604	1
3	ENGINE - HONDA	1-0088	1
4	PRESSURE SWITCH	22-0243	1
5	ELBOW	24-0004	1
6	RELIEF VALVE	22-0005	1
7	ELBOW	23-0307	1
8	HIGH PRESSURE HOSE	15-0090	1
9	GARDEN HOSE GASKET	26-0001	1
10	SWIVEL	23-0095	1
11	ELBOW	23-0035	1
12	PUMP	3-0146	1
13	BOLT	27-0118	4
14	LOCKWASHER	29-0008	4
15	WASHER	28-0023	4
16	ADAPTER FLANGE	38-0054	1
17	SCREW	27-8432	4
18	KEY	43-0073	1
19	SHEAVE	10-0076	1
20	BOLT	27-0418	4
21	ENGINE EMF FLANGE	38-0071	1

PUMP ASSEMBLY (3-0146)



For parts Call 888-279-9274

3-0146-071213-CH

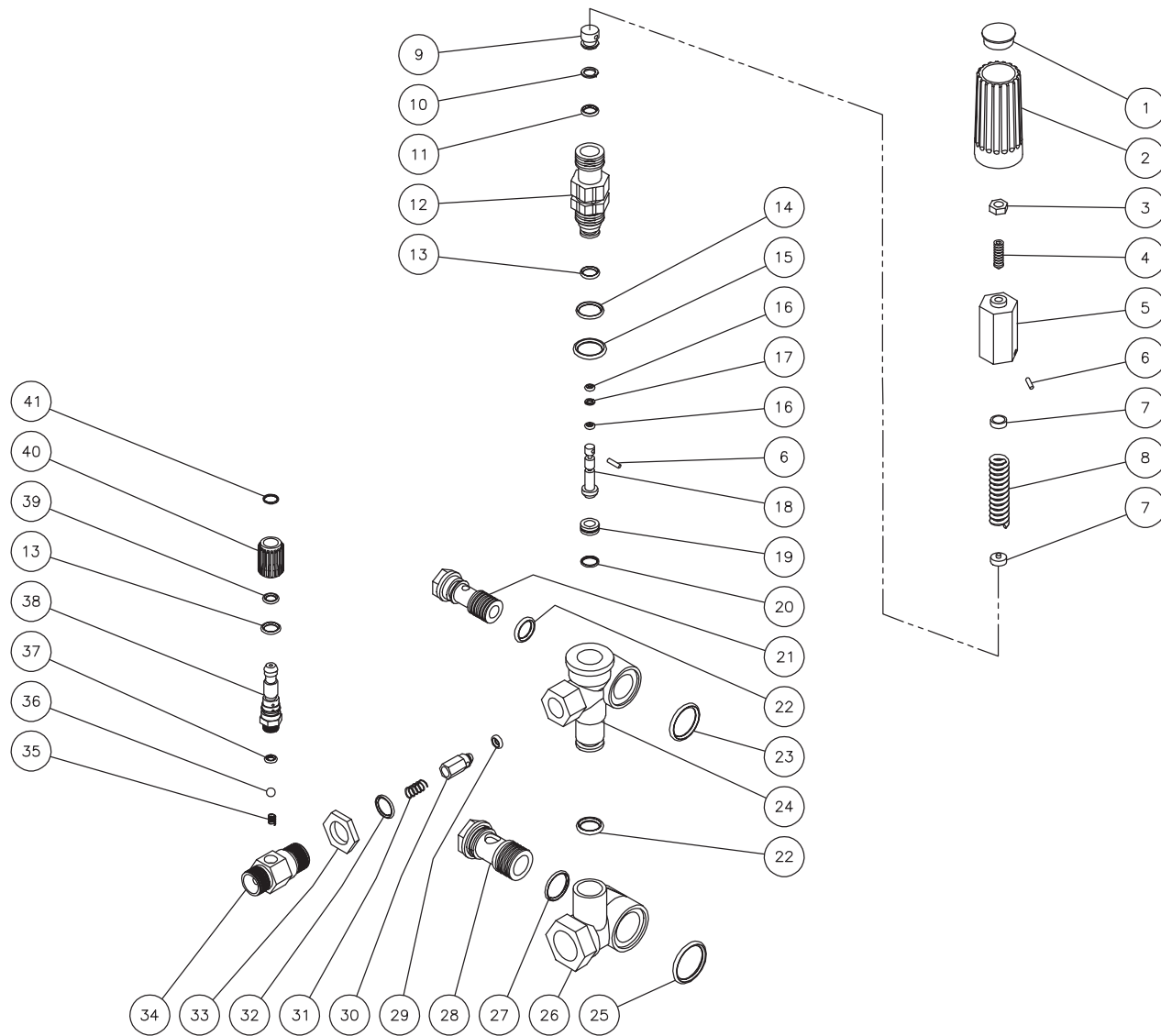
PUMP ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART #	QTY
1	SCREW	27-8432	4		25	OIL DIPSTICK	39-0090	1
2	FLANGE	46-0715	1		26	CRANKCASE	46-0724	1
3	OIL SEAL	26-0192	1		27	BALL BEARING	48-0063	1
4	RETAINING RING	46-0667	1		28	SNAP RING	46-0732	1
5	NEEDLE BEARING	48-0059	1		29	SNAP RING	46-0676	1
6	SET SCREW	27-8886	1		30	BEARING CAP	46-0725	1
7	CRANKSHAFT	46-0718	1		31	VALVE CAP	39-0087	6
8	PLUG	39-0086	3		32	O-RING	25-0160	6
9	O-RING	25-0325	3		33	SINGLE VALVE ASSEMBLY (SEE KIT 70-0161)	46-0731	6
10	BOLT	27-8888	6		34	O-RING (SEE KIT 70-0161)	25-0386	6
11	CRANKCASE COVER	46-0719	1		35	UNLOADER	8-0515	1
12	O-RING	25-0370	1		36	PLUG	39-0097	1
13	OIL SIGHT GLASS	46-0670	1		37	LOCKWASHER	29-0153	8
14	OIL REFLECTOR	46-0824	1		38	BOLT	27-8875	8
15	SPRING RETAINER	46-0671	1		39	MANIFOLD	46-0730	1
16	O-RING	25-0398	1		40	O-RING	25-0372	1
17	CONNECTING ROD	46-0720	3		41	PLUG	39-0088	1
18	PISTON PIN	46-0721	3		42	SUPPORT RING (SEE KIT 70-0182)	SEE KIT	3
19	PLUNGER ROD	46-0722	3		43	V PACKING (SEE KIT 70-0181)	46-0729	3
20	SLINGER WASHER	28-1027	3		44	PACKING RETAINER	46-0728	3
21	O-RING	25-0371	3		45	LP SEAL (SEE KIT 70-0181)	46-0727	3
22	CERAMIC PISTON	46-0723	3		46	LP RETAINER	46-0726	3
23	WASHER	26-0187	3		47	O-RING (SEE KIT 70-0181)	25-0399	3
24	NUT	30-6016	3		48	OIL SEAL	26-0193	3

REPLACEMENT KITS

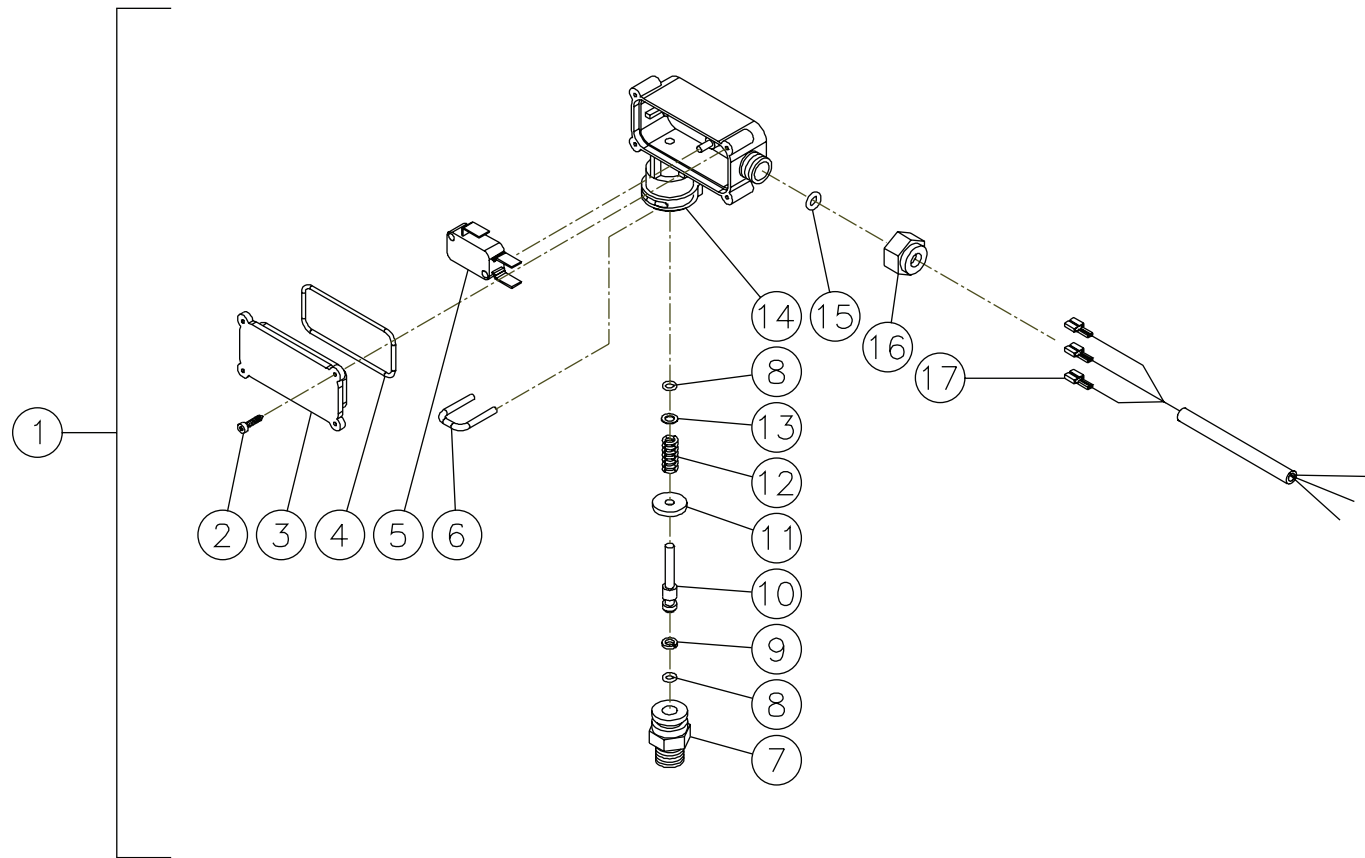
KIT#	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0181	KIT - HIGH PRESSURE SEALS	43, 45, 47	3	3
70-0182	KIT - SUPPORT RINGS	42	3	3
70-0161	KIT - VALVES	33, 34	6	3

UNLOADER ASSEMBLY (8-0515)



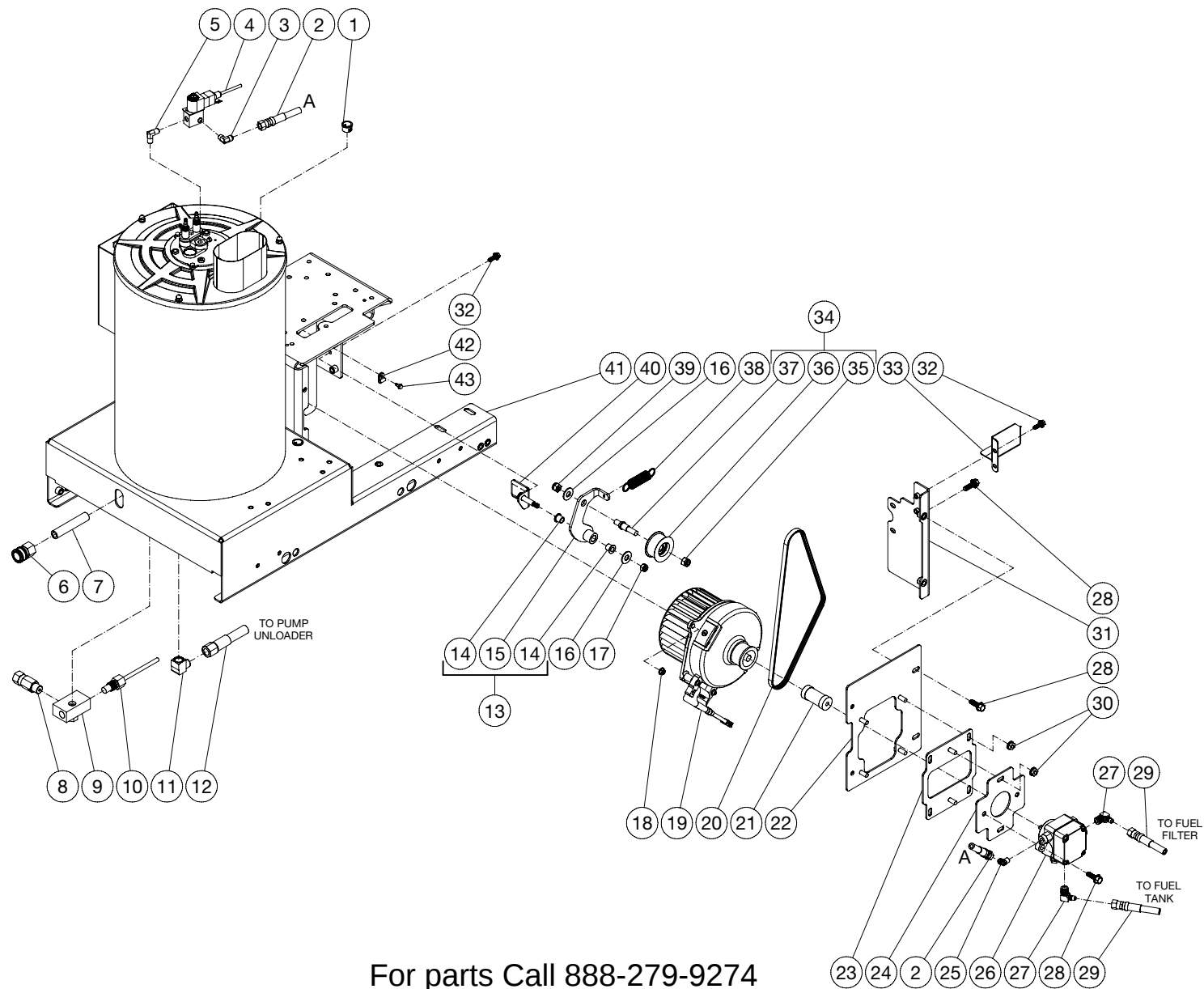
UNLOADER ASSEMBLY (8-0515)							
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Knob Plug	7-0178	1	24	Valve Housing	N/A	1
2	Unloader Knob	7-0179	1	25	O-ring	25-0519	1
3	Nut	30-6024	1	26	By-pass Housing	N/A	1
4	Set Screw (See 70-0292)	N/A Sep.	1	27	O-ring	25-0389	1
5	Knob Insert	8-0500	1	28	Bolt	8-0517	1
6	Pin	8-0477	2	29	O-ring	25-0406	1
7	Spring Button	8-0501	2	30	Check Valve	8-0518	1
8	Spring	49-0119	1	31	Unloader Check Valve Spring	49-0124	1
9	Upper Piston (See 70-0292)	N/A Sep.	1	32	O-ring	25-0407	1
10	Back-up Ring	25-0404	1	33	Nut (See 70-0338)	N/A Sep.	1
11	O-ring (See 70-0292 / 70-0366)	N/A Sep.	1	34	Chemical Injector Body (See 70-0338)	N/A Sep.	1
12	Piston Guide	8-0502	1	35	Spring	8-0520	1
13	O-ring	25-0403	2	36	Ball	8-0521	1
14	O-ring	25-0510	1	37	O-ring	25-0371	1
15	O-ring	25-0386	1	38	Chemical Injector Hose Barb	8-0499	1
16	O-ring (See 70-0292 / 70-0366)	N/A Sep.	2	39	O-ring (See 70-0338)	N/A Sep.	1
17	Back-up Ring	25-0408	1	40	Detergent Regulator Knob (See 70-0338)	N/A Sep.	1
18	Piston	8-0413	1	41	O-ring (See 70-0338)	N/A Sep.	1
19	Valve Seat	8-0503	1		Unloader Repair Kit (Inc. 1-20)	70-0292	
20	O-ring (See 70-0292 / 70-0366)	N/A Sep.	1		O-ring Repair Kit (Inc. 10-11, 13-17, 20, 22-23, 25, 29, 32, 37)	70-0336	
21	Bolt	8-0516	1		Complete Injector (Inc. 13, 33-41)	70-0338	
22	O-ring	25-0388	2		Injector Repair Kit (Inc. 35-37)	852-0158	
23	O-ring	25-0370	1				

PRESSURE SWITCH (22-0243)



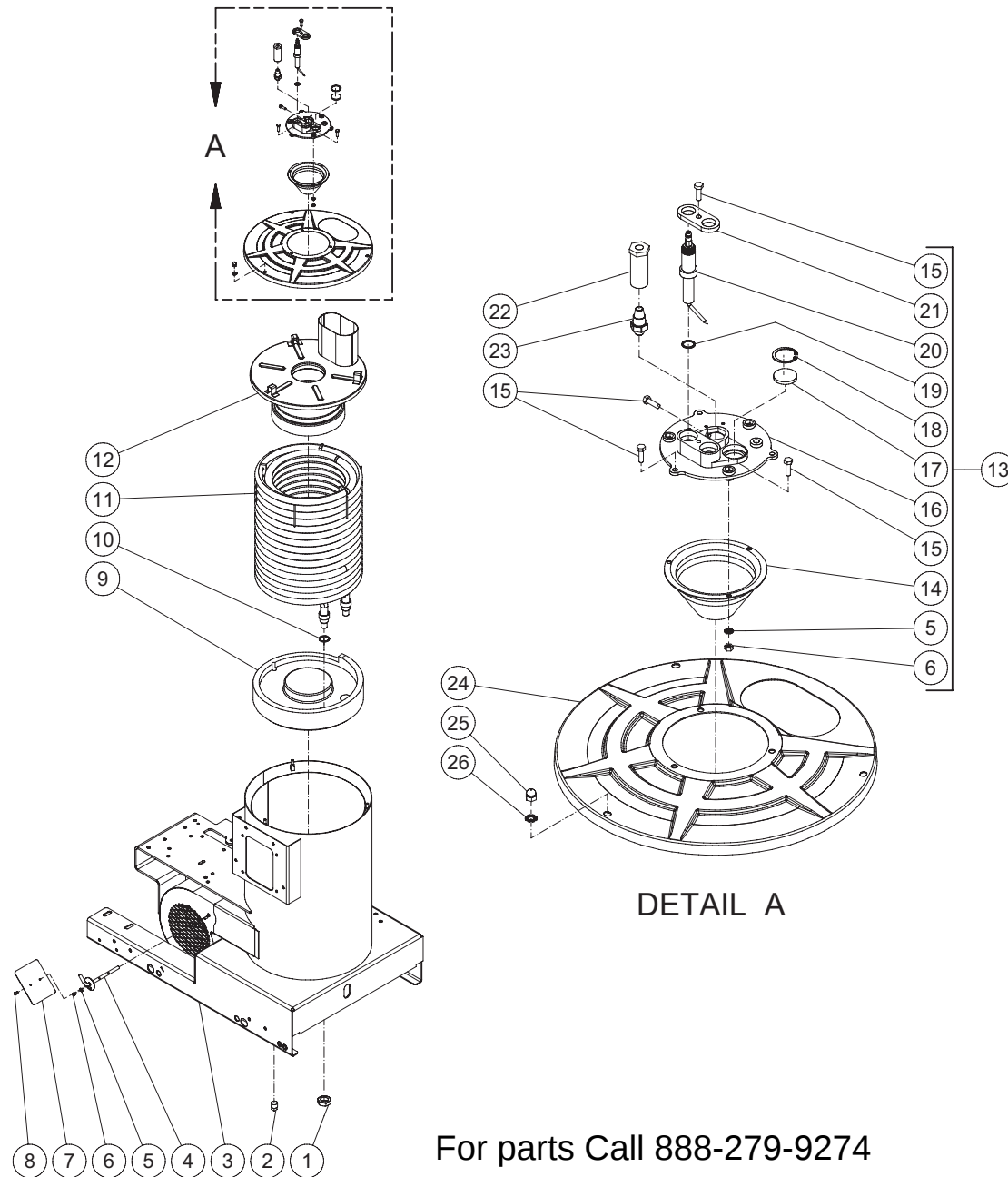
PRESSURE SWITCH (22-0243)			
REF. #	DESCRIPTION	PART #	QTY.
1	Pressure Switch	22-0243	1
2	Screw	N/A	4
3	Cover	N/A	1
4	O-ring (See 70-0306)	N/A Sep.	1
5	Micro Switch	N/A	1
6	Retainer Clip	N/A	1
7	Body	N/A	1
8	O-ring (See 70-0306)	N/A Sep.	2
9	Back-up Ring (See 70-0306)	N/A Sep.	1
10	Piston	N/A	1
11	Washer	N/A	1
12	Spring	49-0145	1
13	Washer	N/A	1
14	Plastic Housing	N/A	1
15	O-ring (See 70-0306)	N/A Sep.	1
16	Nut	N/A	1
17	Wire Assembly	N/A	1
	O-ring Repair Kit (Inc. 4, 8, 9, 15)	70-0306	

HEAT EXCHANGER/EMF SYSTEM



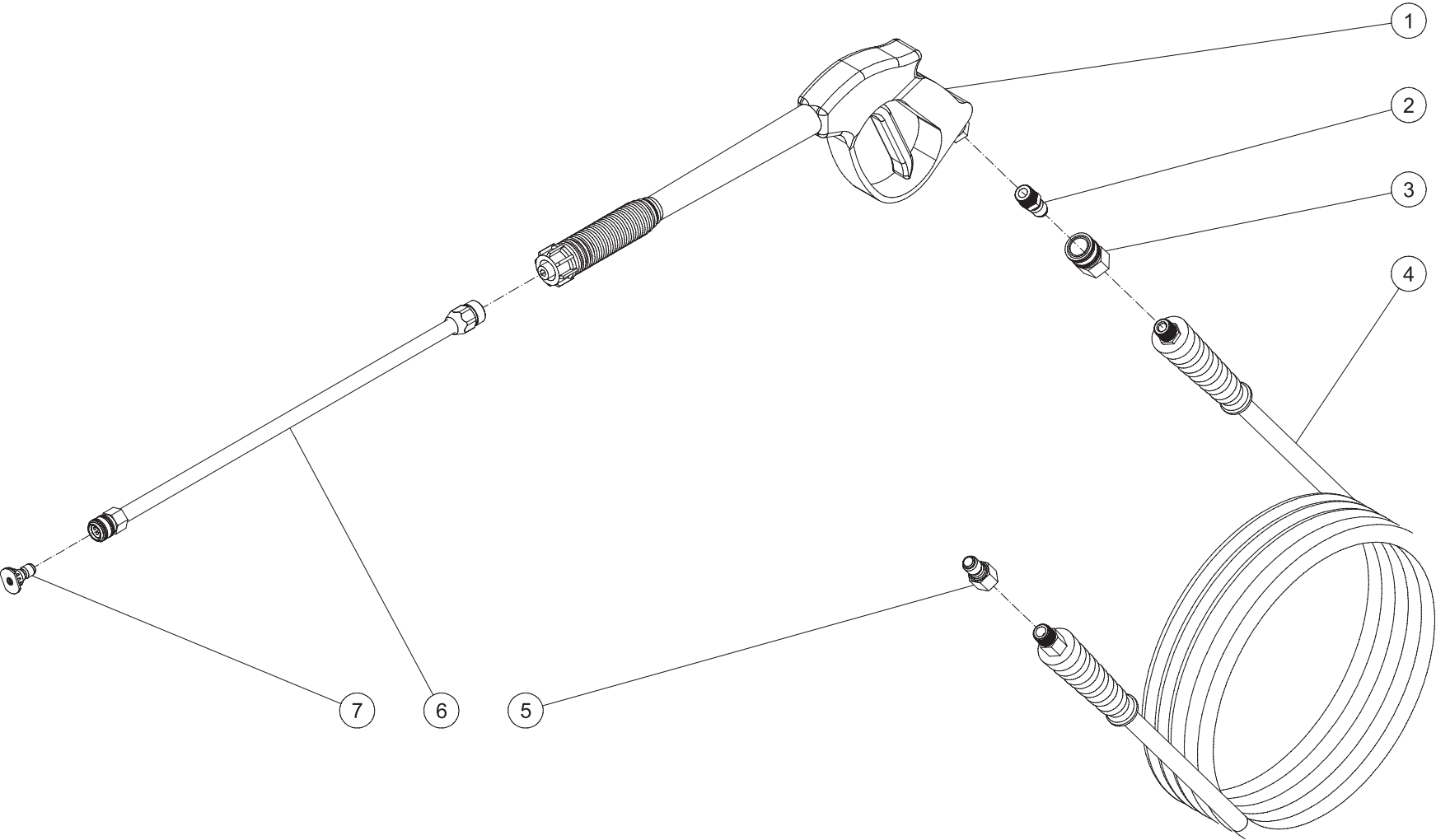
GPH-2500 - HEAT EXCHANGER_EMF SYSTEM 033020 JRC			
HEAT EXCHANGER/EMF SYSTEM			
ITEM	TITLE	PART #	QTY
1	CORD BUSHING	32-0465	2
2	FUEL HOSE	15-0333	1
3	ELBOW	23-0287	1
4	FUEL SOLENOID	44-0098	1
5	ELBOW	23-0249	1
6	QC SOCKET	17-0004	1
7	PIPE NIPPLE	24-0165	1
8	PRESSURE RELIEF VALVE	22-0272	1
9	OUTLET CONNECTOR	24-0138	1
10	HI LIMIT SWITCH	32-0798	1
11	ELBOW	23-0034	1
12	HIGH PRESSURE HOSE	15-0090	1
13	IDLER ARM WITH BEARINGS	850-0421	1
14	BRONZE SLEEVE BEARING	48-0101	2
15	IDLER ARM	20-1383A53	1
16	WASHER	28-0023	2
17	LOCKNUT	30-0157	1
18	NUT	30-3022	2
19	EMF ASSEMBLY - SMALL	850-0405	1
20	BELT	11-0043	1
21	COUPLING	33-0225	1
22	FUEL PUMP MOUNTING PLATE	20-1296A18	1
23	PLATE/FUEL PUMP	20-1297A18	1
24	PLATE/FUEL PUMP	20-1298A18	1
25	ELBOW	23-0288	1
26	FUEL PUMP	3-0020	1
27	ELBOW	23-0237	2
28	BOLT	27-1201	8
29	FUEL HOSE	15-0147	2
30	NUT	30-3023	6
31	BELTGUARD SIDE	20-1295A18	1
32	BOLT	27-1200	4
33	SPRING COVER	20-1338A18	1
34	SHEAVE/SHAFT ASSEMBLY	850-0166	1
35	LOCKNUT	30-0159	1
36	SHEAVE ASSEMBLY	850-0177	1
37	IDLER SHAFT	33-0212	1
38	SPRING	49-0169	1
39	LOCKNUT	30-0159	1
40	IDLER MOUNTING BRACKET	20-1382A53	1
41	BOILER ASSEMBLY	N/A	1
42	CLAMP	32-0428	1
43	BOLT	27-3062	1

BOILER ASSEMBLY



HSE_HSP SMALL BOILER ASSY_NO ROLL CAGE 2500 HSP 031821 ATL			
BOIL ASSEMBLY			
ITEM	TITLE	PART #	QTY
1	NUT	30-0121	2
2	PLUG	24-0034	1
3	OUTER WRAP/ FRAME ASSEMBLY	5-0324A18	1
4	AIR DIVERTER STEM	20-0377A18	1
5	STAR WASHER	28-1009	4
6	NUT	30-6001	4
7	AIR DIVERTER	20-0378A18	1
8	BOLT	27-8879	2
9	INSULATION	33-0267	1
10	WASHER	28-0521	2
11	HEAT EXCHANGER COIL	66-0009	1
12	EXHAUST CHIMNEY	20-1264	1
13	ELECTRODE ASSEMBLY (INC 5, 14-21)	850-0411	1
14	CONE	20-0373	1
15	BOLT	27-8878	8
16	ELECTRODE PLATE	38-0065	1
17	SIGHT GLASS	33-0252	1
18	SNAP RING	33-0254	1
19	WASHER	28-0523	2
20	ELECTRODE	32-0987	2
21	ELECTRODE BRACKET	20-1094A18	1
22	FUEL NOZZLE HOLDER	23-0292	1
23	FUEL NOZZLE 0.85 60DEG B	18-0268	1
24	TOP PAN	20-1263	1
25	ACORN NUT	30-6002	3
26	LOCKWASHER	28-1028	3

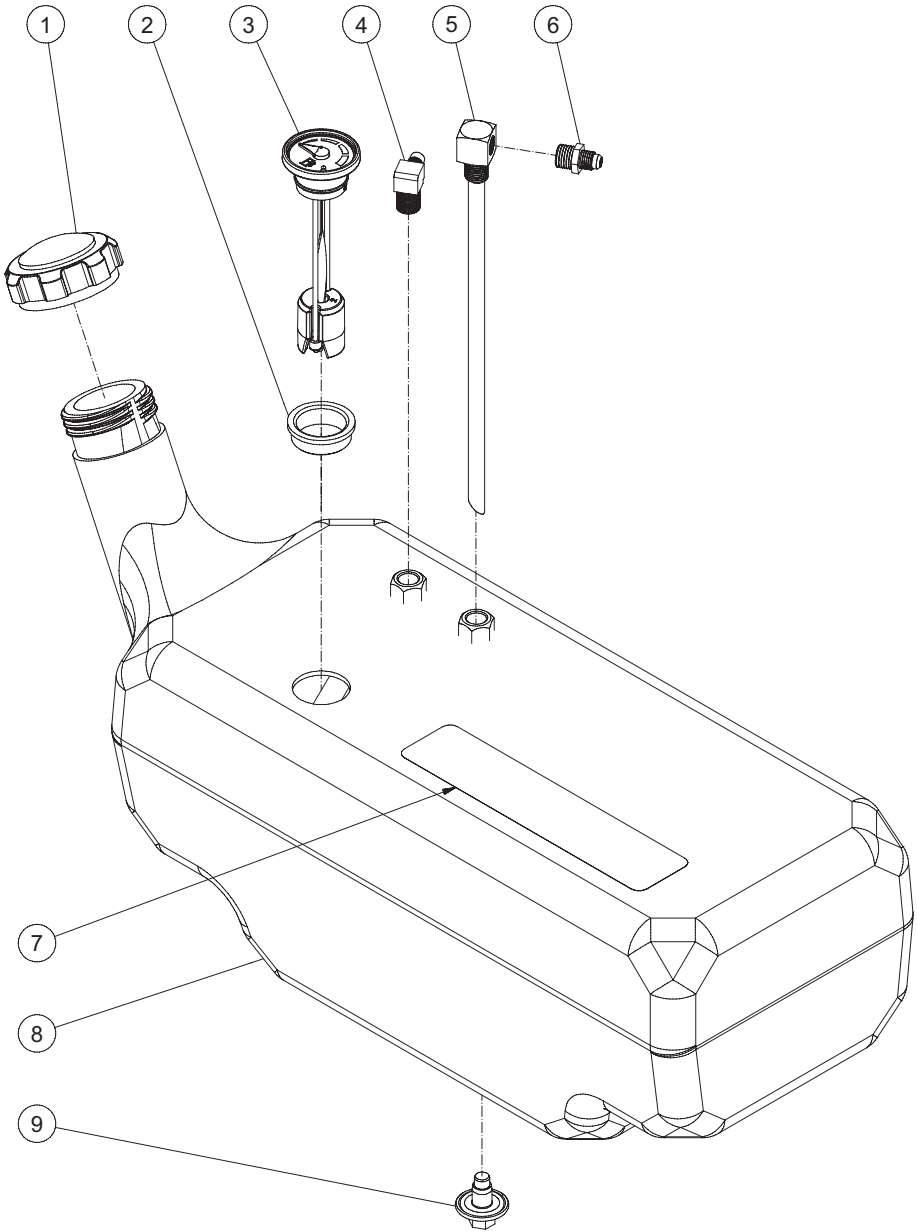
GUN / WAND / HOSE ASSEMBLY



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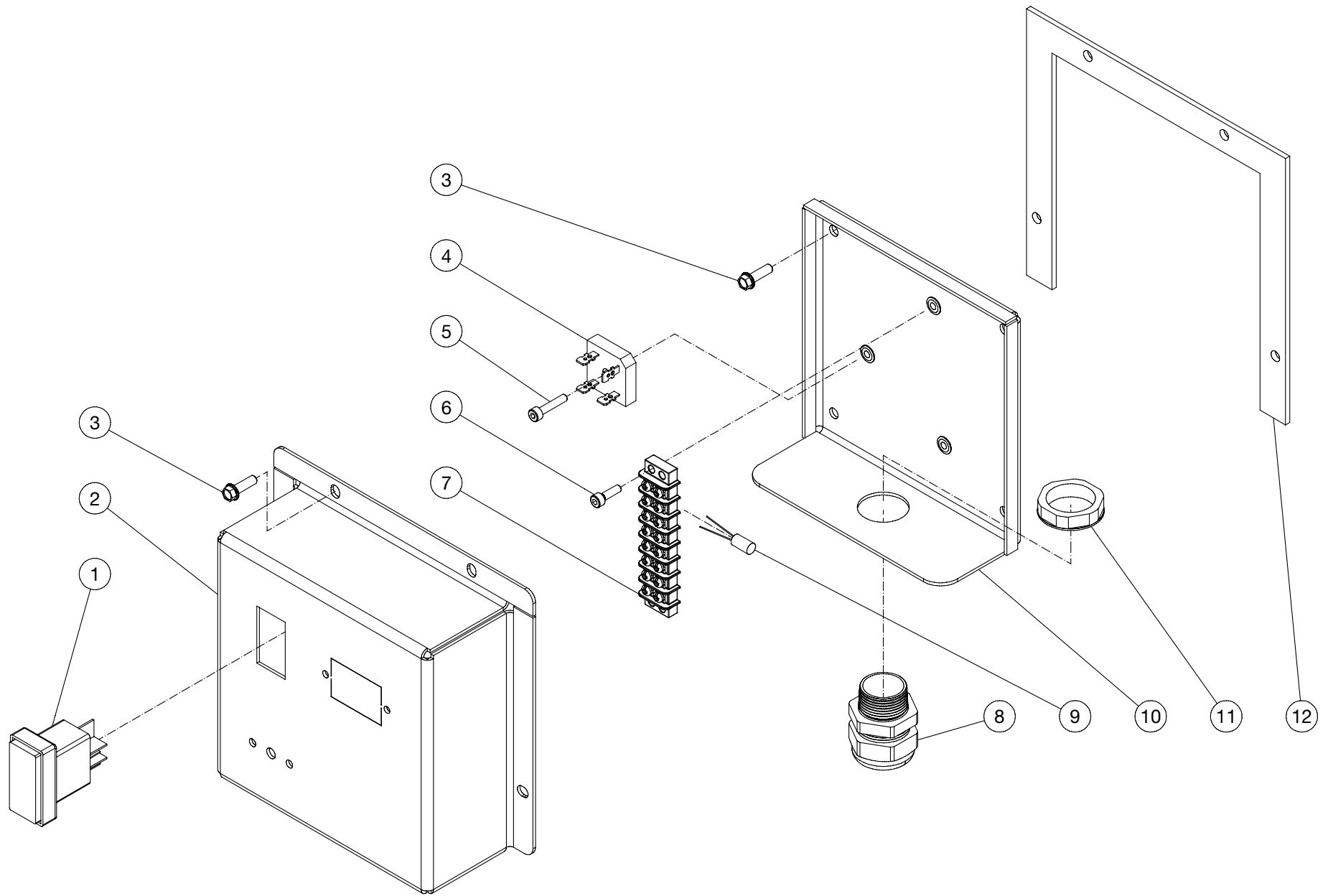
CASE GUN WAND HOSE ASSEMBLY 012313 CH			
GUN / WAND / HOSE ASSEMBLY			
ITEM	DESCRIPTION	PART #	QTY
1	GUN	16-0445	1
2	QUICK CONNECT	17-0005	1
3	QC SOCKET	17-0004	1
4	HOSE	15-0145	1
5	QUICK CONNECT	17-0006	1
6	LANCE ASSEMBLY	16-0366	1
7	NOZZLE 00030 QC (2500)	18-0387	1
-	NOZZLE 15030 QC (2500)	18-0388	1
-	NOZZLE 40030 QC (2500)	18-0391	1

FUEL TANK



SMALL FUEL TANK ASSY 042222 ADR			
FUEL TANK ASSEMBLY			
ITEM	DESCRIPTION	PART #	QTY
1	FUEL CAP	12-0033	1
2	FUEL GAUGE GROMMET	33-0669	1
3	FUEL GAUGE	22-0475	1
4	ELBOW	23-0237	1
5	FUEL PICK UP	33-0296	1
6	NIPPLE	23-0247	1
7	DECAL - CAUTION: RISK OF FIRE (SEE 71-0058)	N/A	1
8	FUEL TANK	12-0242	1
9	DRAIN PLUG	68-3204	1

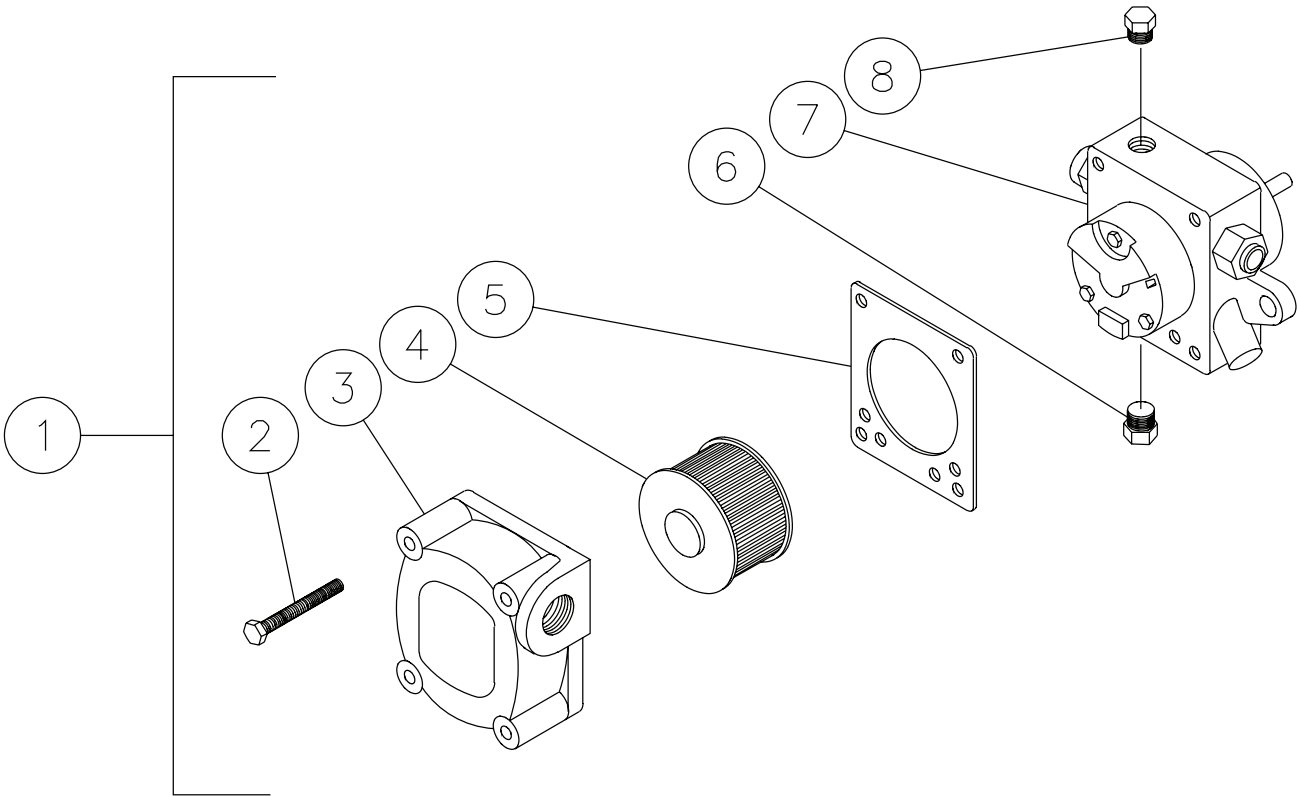
ELECTRIC BOX ASSEMBLY



HSP SMALL - E-BOX ASSY 042820

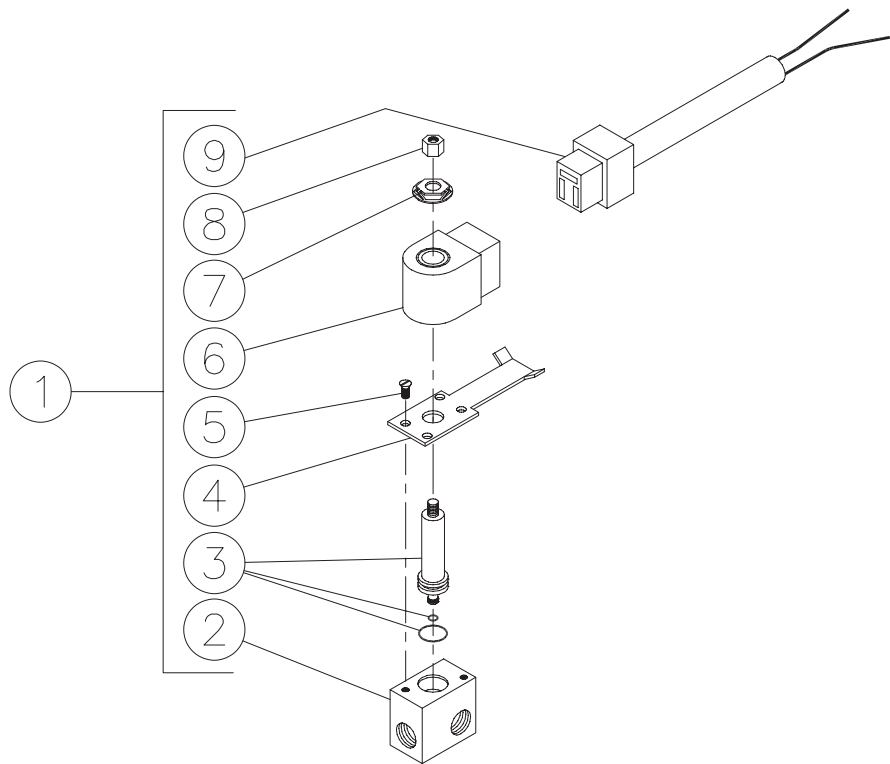
HSP SMALL - E-BOX ASSY 042820 JRC			
ELECTRIC BOX ASSEMBLY			
ITEM	TITLE	PART #	QTY
1	ROCKER SWITCH	32-0626	1
2	ELECTRIC BOX COVER	20-1302A18	1
3	BOLT	27-9526	8
4	BRIDGE RECTIFIER	32-1114	1
5	BOLT	27-8930	1
6	SCREW	27-8835	2
7	TERMINAL STRIP	32-0436	1
8	CORD RELIEF	9-0046	1
9	CAPACITOR	32-1113	1
10	ELECTRIC BOX BACK	20-1301A18	1
11	ELECTRICAL LOCKNUT	32-0292	1
12	GASKET	26-0384	1

FUEL PUMP (3-0020)



3-0129 021720 RIGHT HANDED JRC			
FUEL PUMP			
REF #	DESCRIPTION	PART #	QTY.
1	FUEL PUMP COMPLETE-RIGHT HAND	3-0020	1
2	COVER SCREW	46-1006	4
3	COVER-RIGHT HAND	N/A	1
4	STRAINER	19-0034	1
5	COVER GASKET	26-0109	1
6	PLUG	N/A	3
7	BODY	N/A	1
8	PLUG	24-0082	1

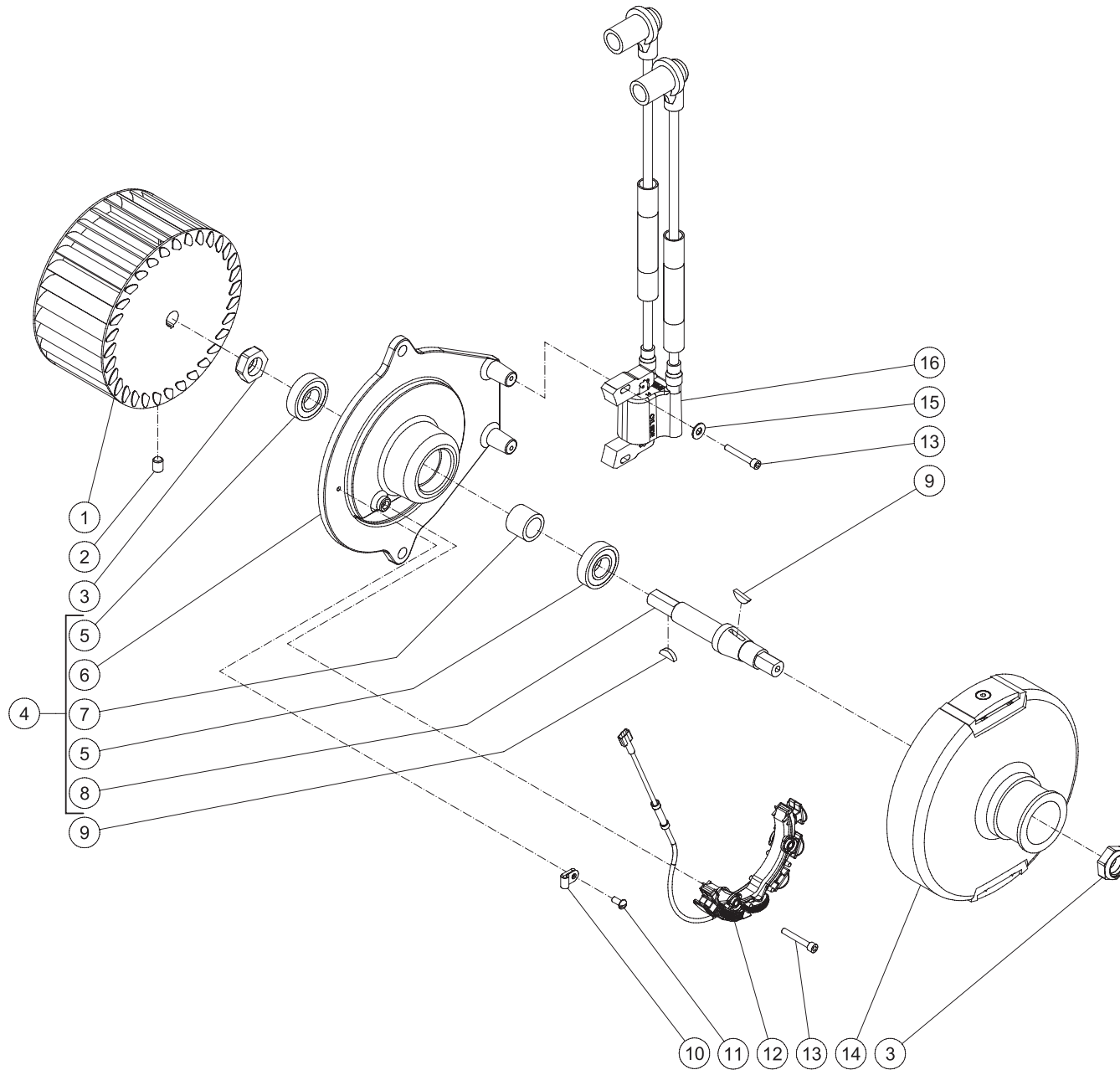
FUEL SOLENOID (44-0098)



44-0098 021720 JRC			
FUEL SOLENOID			
REF. #	DESCRIPTION	PART #	QTY.
1	SOLENOID COMPLETE+120V	44-0101	1
2	SOLENOID BODY	N/A	1
3	SOLENOID PISTON	46-1012	1
4	SOLENOID BASE	N/A	1
5	SCREW (SEE44-0101)	N/A SEP.	2
6	SOLENOID COIL-120V	46-1020	1
7	SPRING (SEE 44-0101)	N/A SEP.	1
8	PISTON NUT	46-1016	1
9	DIN CONNECTOR CORD	32-0443	1

44-0098 021720 JRC

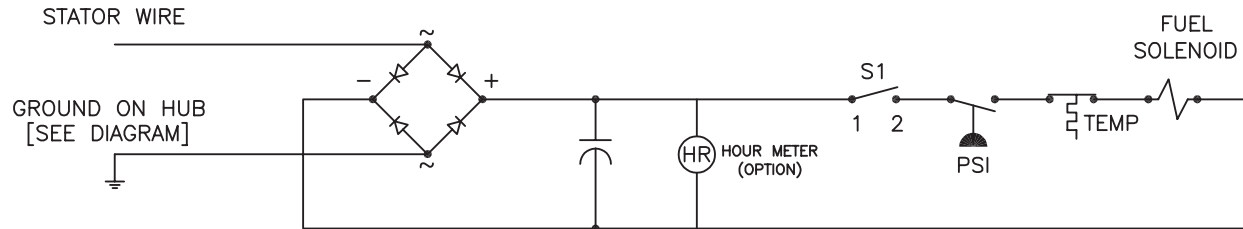
EMF SYSTEM (850-0405)



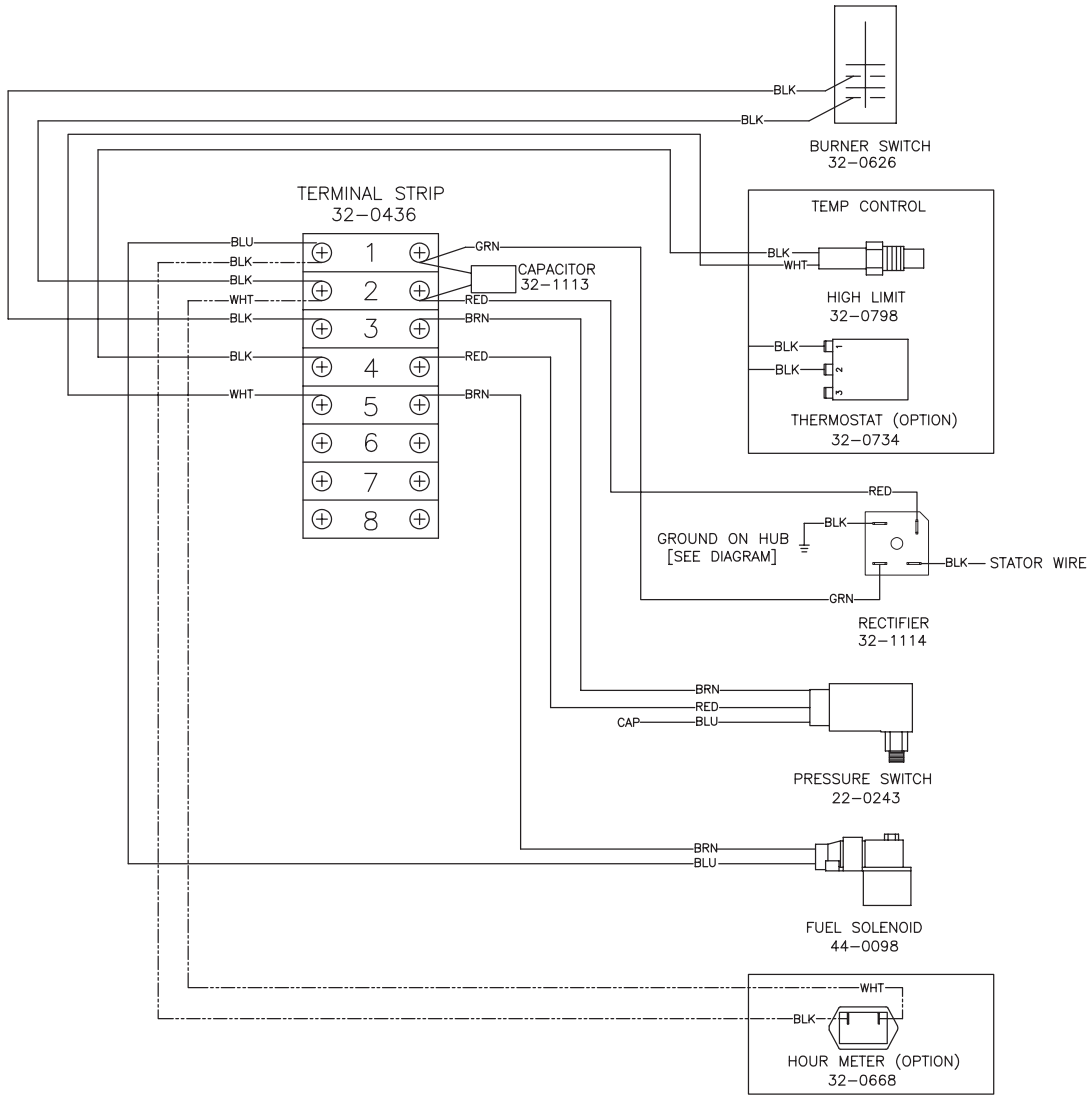
For parts Call 888-279-9274

850-0405 051214 CH			
EMF SYSTEM			
ITEM	DESCRIPTION	PART #	QTY
-	EMF ASSEMBLY	850-0405	1
1	BLOWER FAN	44-0099	1
2	SET SCREW	30-3021	1
3	LOCKNUT	30-0177	2
4	BLOWER FLANGE ASSEMBLY	850-0402	1
5	SEALED BEARING	48-0041	2
6	BLOWER FLANGE	38-0066	1
7	SPACER	33-0206	1
8	BLOWER SHAFT	20-0347	1
9	WOODRUFF KEY	43-0080	2
10	CLAMP	32-0403	1
11	SCREW	27-2070	1
12	STATOR ASSEMBLY	850-0401	1
13	BOLT	27-0740	4
14	HUB	38-0041	1
15	WASHER	28-0001	2
16	IGNITION ASSEMBLY	850-0414	1

WIRING SCHEMATIC



WIRING DIAGRAM



WD - HSP SMALL 110122

For parts Call 888-279-9274